

# SUPPLEMENTARY PARTS & PRICE LIST FOR GOLD STAR 650 TWIN

All parts except those listed herein  
are shown in the Super Rocket Parts  
List or DED Gold Star Parts List.

(Super Rocket List covers most Engine  
and Gearbox parts)

Issued Feb. 21, 1963 All prices  
subject to change without notice.

BSA Incorporated, 639 Passaic Ave. Nutley, New Jersey



All parts except those listed below are as shown in the Super Rocket or Gold Star Spare Parts Catalogue.

<u>Spares No.</u>	<u>Description.</u>
	<u>ENGINE</u>
+ 42-0202	Engine complete
+ 42-0129	" " (less lighting)
+ 19-7036	Carburettor (1 5/32" Monobloc)
15067-1552 (2)	Piston (8.75:1)
13365-2541	Engine sprocket (23T)
	<u>PARTS REQUIRED WHEN LIGHTING IS NOT FITTED</u>
11567-0458 (2)	Crankcase sealing washer (dynamo)
10724-0209	Bolt
40102-2138 (2)	Plain washer
10903-0636	Nut
10166-6257	Split pin
	Dynamo cork washer
11842-4480	" hole cover (N/S)
11842-4481	" " " (O/S)
10242-4482	" " " fastener
30132-6009	" " " " nipple

<u>PARTS NOT REQUIRED WHEN LIGHTING IS NOT FITTED.</u>	
	Dynamo
11267-1876	" strap
10929-2023	" " eyebolt
40965-2352	" " " plug
10302-0833	" " " nut
40729-4662	" " " washer
10367-0353	" " stud
19-8631	" chain
12167-0727	" driven sprocket (11T)

Continued...../

PARTS BULLETIN NO. G.21 (CONT'D)

10167-0729		Dynamo driven sprocket lockwasher.
10642-2640		Exhaust pipe assembly (Siamese)
15342-2635		" " (O/S)
13842-2644		" " (N/S)
41442-2860		" " clip (N/S)
40590-3063		Pin } Swivel } N/S loosepipe fixing Nut }
40290-3064		
40221-5102		
12142-2848	(2)	Exhaust pipe finned collar
10521-6187	(2)	Screw
40129-0541	(2)	Washer } collar to pipe
40221-5102	(2)	Nut }
40302-0204	(2)	Bolt
40102-1462	(2)	Washer } Bracket to silencer
40202-2395	(2)	Nut }
41442-2860		Silencer and exhaust pipe clip
40590-3063		Pin } Swivel } Silencer and exhaust pipe clip Nut }
40590-3064		
40221-5102		
10602-0803		Bolt
40102-0522		Washer } Silencer fixing when pillion footrests not fitted
40402-0449		Nut }

Other parts as Super Rocket

TRACK TYPE SILENCER

+ 15842-2627 Silencer complete

TWIN EXHAUST SYSTEM

16942-2649		Silencer complete with brkts, bolts and nuts
10602-0803	(2)	Bolt } Washer } Silencer fixing when pillion footrests not fitted
40102-0522	(2)	
10302-0499	(2)	Nut }

GEARBOX

Internals are the same as Gold Star Clubmans (PART2)

14542-3037 Kickstart crank complete

Continued...../

CLUTCH.

Comprising parts as P.S.B. No.G.A.10 and G11

42-3264		Clutch assembly complete
42-3170		Clutch sleeve
42-3206	(20)	Clutch sleeve roller
42-3266		Clutch chainwheel
42-3235		Clutch centre
42-3189	(4)	Clutch spring stud
42-3267		Mainshaft nut
42-3236		" " lockwasher
42-3237		" " washer
42-3262	(5)	Driving plate
42-3195	(6)	Driven plate
42-3173		Pressure plate
42-3197	(4)	Spring cup
42-3273	(4)	Spring
42-3199	(4)	Spring stud nut
65-3940		Push rod. (Not included in 42-3264 Assembly)

FRAME AND FITTINGS

+ 42-4688 Frame complete

PARTS REQUIRED WHEN SADDLE IS FITTED

40328-2080		Saddle front bolt grease nipple
10767-4040	(2)	Stud
40102-0923	(2)	Washer
40202-0049	(2)	Nut
11267-4030		Bolt
40166-4707		Washer
40202-0046		Nut
		} Rear saddle fixing
		} Front saddle fixing

PARTS NOT REQUIRED WHEN SADDLE IS FITTED

56742-9230		Twin seat
10642-9183	(2)	" " support rubber
11942-9199		Rear support bracket
10742-9060		Wt. support pin
10365-5446		" fixing grub screw
40102-0923	(6)	Washer
40124-8784	(2)	"
40135-0033	(4)	Spring washer
40524-0563	(2)	Nut
40467-8313		Earth wire bolt
40528-2338	(2)	Bracket
10942-9061	(2)	Rear fixing bolt

Continued.....

PARTS BULLETIN NO. G.21 (CONT'D)

AIR CLEANER

13468-4600  
10668-4606

Air Cleaner  
" " 'O' ring

BATTERY CARRIER (MLZ9E BATTERY)

42-4650  
13142-4561  
11242-4649  
10942-8049  
10542-6770  
40102-0923  
40136-0382  
10515-6524

Battery carrier complete  
" base plate complete  
" carrier wire base complete  
" " base mat  
(4) Bolt }  
(4) Washer } Base plate fixing  
(2) Lockwasher }  
(2) Nut }

CENTRE STAND (FOR USE WITH  
SLAVESE PIPES)

14942-4762

Centre stand complete

FRONT FORK (WITH LIGHTING)

19742-5146  
16467-5057  
16465-5420  
14342-5317  
14342-5321  
14142-5315  
12265-5451  
12542-5320  
11342-5323  
15442-5015  
11265-4226  
42-5011  
10764-6016

Front fork complete  
Sliding tube complete (N/S)  
" " " (O/S)  
Outer Sleeve (N/S)  
" " " (O/S)  
(2) Oil seal holder complete  
" " (South Africa and Australia only).  
(2) Fork bellows  
(2) " " clip  
" bottom yoke  
Damper knob securing plate  
Top yoke (use 42-5036)  
" " clip nut  
Other parts as Gold Star

FRONT FORK (WHEN LIGHTING NOT FITTED)

19742-5147  
14342-5318  
11142-5319

(2) Fork complete  
" outer sleeve  
Damper knob securing plate  
Other parts as Gold Star

Continued.....

PARTS SERVICE BULLETIN NO. G.21A. (CONT'D.2.)

CONTROLS.

19-7203  
19-7206  
43242-8756  
11542-8762

Throttle twist grip.  
Dummy grip.  
Air control lever complete.  
" " cable.

SPEEDOMETER.

19-2165

Speedometer head (140 m.p.h.)



FOOTRESTS (FORWARD POSITION)

11642-4855	Footrest stud complete
13242-4854	Footrest bracket (O/S)
12742-4857	Footrest distance tube complete (N/S)
10224-5914	Washer )
10142-4842	Lockwasher ) rests to stud
24-7000	Nut )

PILLION FOOTRESTS

13242-4835	Pillion footrest Assembly
------------	---------------------------

Note: Footrests for track type silencer  
67-4871 anchor bolt in place of  
29-7560 and additional distance  
piece 29-7565.

PRIMARY DRIVE

19-8608	Primary chain ( $\frac{1}{2}$ " x .305" x 70.P)
15242-7515	Chaincase back
41440-0238	Clutch adjuster cap
40240-0239	Clutch adjuster cap washer
11142-7546	Drain plug and oil level tube complete
10140-3089	Drain plug washer
10415-0645	Oil level bolts
40166-7518	Oil level bolt washer
10542-7509	Chaincase and crankcase joint washer
11842-7518	Chaincase and crankcase flange washer
10542-7516	Bolt ) Chaincase back
	) to crankcase
40124-8784	Lockwasher )
40764-6054	Bolt )
40102-0923	Washer ) Chaincase back
40135-0033	Lockwasher )
40202-0049	Nut ) to frame
10342-4792	Distance collar)
40129-0940	Distance washer (as reg.)
10542-7517 (3)	Cover screw

Other parts as Gold Star

Continued...../

REAR CHAIN GUARD.

19-8623		Rear chain ( $\frac{5}{8}$ " x $\frac{3}{8}$ " x 99.P)
14842-7706		Rear chainguard
10402-0353	(2)	Bolt )
40124-8784	(2)	Lockwasher } Front fixing
10765-0292		Bolt }
40102-0923		Washer } Top bracket on
10742-7703		Distance piece )
40124-8784		Lockwasher } swinging arm.
40202-0049		Nut )
11073-4089		Bolt )
40102-0923		Washer } Lower bracket on
10330-1194		Distance piece )
40124-8784		Lockwasher } swinging arm
40202-0049		Nut }

PETROL PIPE

+ 13342-8152	Petrol pipe complete (4 gall)
+ 13342-8158	Petrol pipe complete (2 gall)
+ 13342-8155	Petrol pipe complete (5 gall)

(2, 4, and 5 gall tanks are as Gold Star)

HANDLEBAR CONTROLS (STANDARD BAR)

+ 12242-8930	Clutch cable complete
+ 11742-8833	Ignition cable complete
+ 12142-8827	Front brake cable complete
10724-7949	Brake cable screw nut
10729-5871	Brake cable toggle end
10402-0510	Screw )
40102-1462	Lockwasher } Toggle end to lever
10202-0443	Nut )
11767-7531	Throttle cable complete
+ 11742-8836	Air cable complete
84040-8538	Front brake control less cable
84242-8731	Clutch and ignition control less cable

Continued...



HANDLEBAR CONTROLS (WESTERN BAR)

+	11767-8530	Throttle cable complete
+	11742-8837	Air cable complete
+	12142-8938	Brake cable complete
+	42-8841	Clutch cable complete

Other parts as 'A' Group or Gold Star

HANDLEBAR CONTROLS (2 PIECE)

+	42-8836	Air cable complete
	13242-8665	Clutch lever
	29-8813	Clutch lever screw (use 10202-1500)
	40329-8814	Clutch lever screw nut
	11642-8687	Clutch cable nipple adaptor
	10590-0029	Clutch cable adjuster spring
	13642-8685	Front brake lever
	29-8813	Front brake lever screw (use 10202-1500)
	40329-8814	Front brake lever screw nut
	11642-8687	Cable nipple adaptor
	10590-0029	Control adjuster spring
	12142-8660	Front brake cable complete
	10729-5871	Front brake cable toggle end
	10202-0510	Screw )
	40102-1462	Lockwasher } Toggle end to lever
	10202-0443	Nut )
+	11742-8833	Ignition cable complete

Other parts as Gold Star

TOOL BOX

15042-9262	Toolbox complete
40302-2273	Bolt ) Bracket to box
40224-0978	Lockwasher ) bracket to box
40202-2395	Nut ) Bracket to box
40215-0831 (2)	Washer } Voltage control
40102-0923 (2)	Washer }
40124-8784 (2)	Lockwasher } to box
10642-9009	Grommet (control cable)
40124-8784 (2)	Lockwasher } Front fixing
40202-0049 (2)	Nut }
10942-9256	Bolt }
40124-8784	Lockwasher } Top fixing
10742-8339	Spacer }
10227-5676	Washer }
40202-0049	Nut }

Continued

PARTS BULLETIN NO. G21 (CONT'D)

9

SPEEDOMETER AND REV. COUNTER

+ 11642-9292 (2) Mounting brackets

Parts marked + are new components  
for the Rocket Gold St. r and are not used  
on other models.